

## Product description

Decorative black coated aluminium trims for façades with EQUITONE. Different trims are available: e.g. external corner, end profile and horizontal joint profile.

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## 1. Technical Characteristics

Dimensions	see detailed drawings on next page
Length	2.50 m
Thickness	horizontal joint profile: 0.6 mm all other profiles: 0.8 mm
Colour	Black
Substrate	Aluminium
International alloy name	EN AW 3105
Coating Process	Pre-coating
Coating	Polyester
Primer thickness	5-8 microns
Top coat thickness	20-23 microns
Gloss Top coat	Matt 30 ± 5 Satin (EN 13523-2)
UV-resistance	R <sub>uv3</sub> (EN 1396)
Corrosion resistance	Category 3, index 3 (EN 1396)
Protection foil	Yes



## 2. Packaging

Bundle of 5 pieces

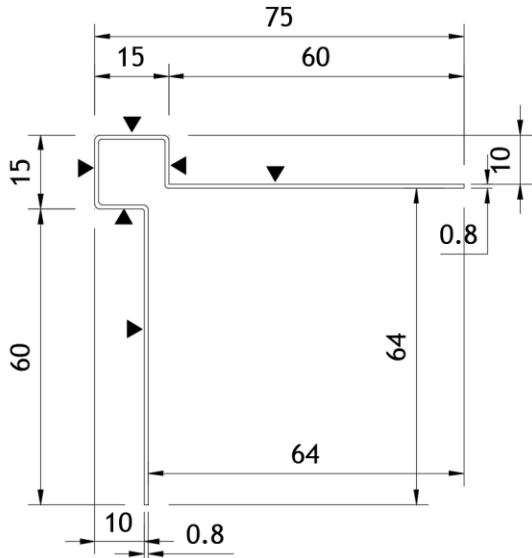
## 3. Processing

Consult the application guidelines for EQUITONE.

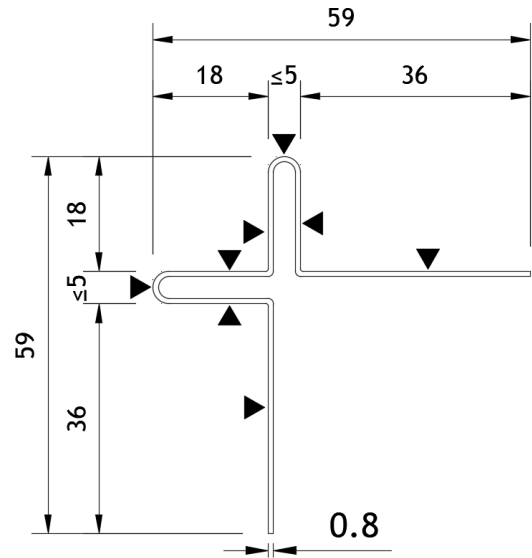
## 4. Maintenance

To maintain optimum appearance and lifetime of the coated surface, it is recommended that washing is done every six months. Surfaces which are exposed to more contaminated areas, like coastal- and industrial areas, are recommended to be washed more often. Washing should be done with water containing very mild soap, like car shampoo. Rinse thoroughly with clean water.

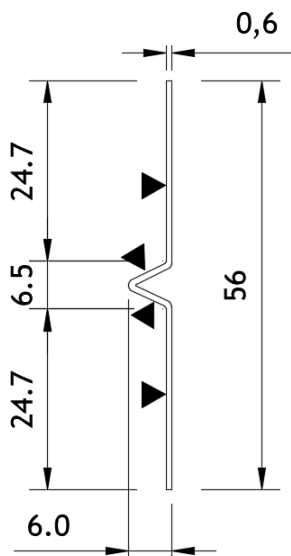
EQUITONE external corner profile  
Art. N° 4031407



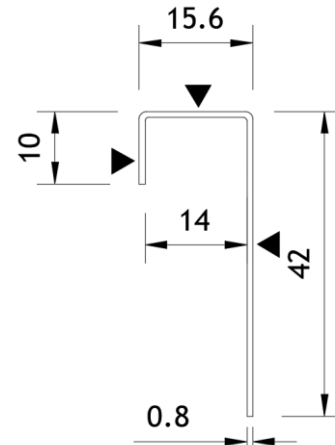
EQUITONE winged external corner profile  
Art. N° 4031408



EQUITONE horizontal joint profile  
Art. N° 4031409



EQUITONE connection profile  
Art. N° 4031226



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