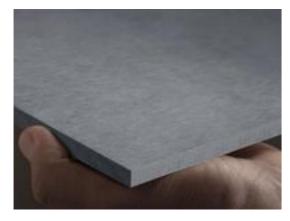


ENVIRONMENTAL PRODUCT DECLARATION: SUMMARY EQUITONE [tectiva]



Product description

EQUITONE [tectiva] is a high-density through coloured fibre cement panel with no coating. The panel has an honest, pure and natural appearance with natural colour variations and hues. The natural characteristic of the panel may be accentuated by the production process as well as light or dark inclusions. The surface of the panel is characterised by fine sanding lines in the longitudinal direction. However, the panels are not considered directional and may be installed in any direction to enhance the natural look of the facade. The panel has been made water repellent by means of hydrophobation.

Declared/Functional Unit

Results below are related to the production and installation of 1 m^2 EQUITONE [tectiva] TE20 with a thickness⁽¹⁾ of 8 mm and a mass of 14.9 kg. According to the results of the variability study, the EPD results are representative for the EQUITONE [tectiva] range with a thickness of 8 mm.

EPD Programme operator	EPD HUB	Main environmental data source	Ecoinvent 3.8		
EPD registration no.	HUB-3120	Geographical scope	Europe		
Validity period	4 April 2025 - 4 April 2030	Manufacturing location	Kapelle-o/d-Bos, Belgium		
Followed standards for LCA/ EPD	ISO 14025 & EN15804+A2:2019	Reference year of production data	Calendar year 2023		

Key Assessment Results

CARBON FOOTPRINT	TOTAL GLOBAL WARMING POTENTIAL (GWP) (including fossil, biogenic and luluc GWP)
Product - Cradle to gate [A1-A3] (2)	5.7 kgCO ₂ -Eq./m ²
Product & Construction - Cradle to gate with options [A1-A5] (3)	7.9 kgCO ₂ -Eq./m ²
Embodied Carbon - Cradle to gate with options including A, $B1-B5^{(4)}$ and $C^{(5)}$ modules	7.8 kgCO ₂ -Eq./m ²

- (1). EQUITONE [tectiva] exists in two thicknesses for which the environmental impacts can be considered as proportional to the thickness of the product. Accordingly, the environmental impacts for the 10 mm thickness can be obtained by multiplying the results in this EPD by the conversion factor 1.25.
- (2). The manufacturing site uses natural gas and 100% green electricity as energy sources during manufacturing.
- (3). For the transportation from the production plant to the jobsite, a scenario was assumed with a transportation distance of 100 km via lorry. For other transportation distances, the impacts can be calculated by multiplying module A4 impact with the transport distance to the specific location and dividing by 100. For other transportation methods (like" transport, freight, sea, container ship"), the corresponding impacts need to be included.
- (4). This product includes cement, that over the lifetime of the product will absorb CO2 from the atmosphere, which can be seen as negative GWP values in B1. The amount of absorbed CO2 highly depends on the exposure conditions during the use phase, here the use scenario "outdoor, exposed to rain" was calculated
- (5). Values in table are for the scenario in which 100% of boards and fixing materials from post-consumer demolition wastes goes to landfill at end of life. In the EPD document, both 100% recycling and 100% landfilling scenarios are declared

Product Construction				Building maintenance and use - B					Building End of Life - C						
A1	A2	А3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	C3	C4
Raw Material	RM Transport to Factory	Manufacture products	Transport to site	Construction of the building	Use	Maintenance	Repair	Replacement	Refurbishment	Energy use for Building usage	Water Use for Building usage	Demolishing the building	Haul away waste materials	Recycling	Disposal
	Embodied carbon							Embodied carbon							

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