

EQUITONE Aluminium UNI-Rivet Material Information Sheet

Product description

EQUITONE panels may be face fixed to an aluminium metal supporting frame using the EQUITONE Aluminium UNI-Rivet.

The EQUITONE Aluminium UNI-Rivet can be used to fix: EQUITONE [linea], EQUITONE [lunara], EQUITONE [natura], EQUITONE [natura] PRO, EQUITONE [pictura], EQUITONE [tectiva], EQUITONE [textura], to a vertical façade, soffit or ceiling.

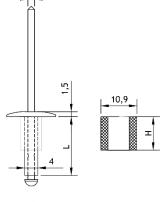


1. Technical Characteristics

With its unique design the EQUITONE aluminium UNI-Rivet fixing system provides EQUITONE panels with 3way movement to ensure minimum strain on the panel

EQUITONE Aluminium UNI-Rivet is available for:	
8 mm thick panel	4x18 K15
10 mm thick panel	4x20 K15
12 mm thick panel	4x25 K15

Aluminium UNI-Rivet Dimensions	
Diameter	4.0 mm
Length	18 mm & 25 mm
Head diameter	15 mm
Mandrel diameter	2.1 mm
Spacer outer diameter	6.5 mm
Spacer inner diameter	4.1 mm
Spacer Length	SP8 - 10.25 mm for 8 mm panel SP10 - 12.25 mm for 10 mm panel SP12 - 14.25 mm for 12 mm panel





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Aluminium UNI-Rivet Materials	
Body of rivet:	AlMg5 (EN AW-5019)
Traction mandrel:	stainless steel 1.4541 (EN 10088-1)
GO Point Spacer SP8, SP10, SP12:	Green Polyamide with tolerance to ISO 2768

Characteristic head pull through resistance is 1775 N

Characteristic withdrawal resistance in 2 mm aluminium support frame with tensile strength of 245 N/mm^2 is 1842 N.

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Framing thickness for Aluminium UNI-Rivet (8 mm Panel)	
UNI-Rivet 4x18 K15 with SP8	1.7 mm to 3.0 mm aluminium frame thickness
Framing thickness for Aluminium UNI-Rivet (10 mm Panel)	
UNI-Rivet 4x20 K15 with SP10	1.7 mm to 3.0 mm aluminium frame thickness
Framing thickness for Aluminium UNI-Rivet (12 mm Panel)	
UNI-Rivet 4x25 K15 with SP12	1.7 mm to 4.0 mm Aluminium Frame thickness

Aluminium UNI-Rivet Coating:

The aluminium UNI-Rivets have colour matched heads to match the panel colour.

The coating system is a two-layer process.

An optional marine protection is available on request.

2. STOP Point Sleeve

As part of the EQUITONE UNI-Rivet fixing system, a Red STOP point sleeve is used. This item is stamped with manufacturer's symbols.

STOP Point Sleeve Dimensions	
Sleeve outer diameter	10.9 mm
Sleeve inner diameter	6.7 mm
Sleeve Length for 8 mm panel	10.25 mm
Sleeve Length for 10 mm panel	12.25 mm
Sleeve Length for 12 mm panel	14.25 mm

STOP Point Sleeve Materials	
STOP point sleeve	Red Polyamide with tolerance to ISO 2768

Forming a STOP Point Fixing:

To form a STOP fixing point- push the Red STOP Point Sleeve over the green spacer on the EQUITONE UNI-Rivet.

3. Packaging

EQUITONE UNI-Rivet	250 pieces per box
STOP Point Sleeve	100 pieces per box







4. Supporting Frame

Aluminium UNI-Rivets can only be used with aluminium supporting frames. Note that UNI-Rivets can't be used without the UNI-Rivet Foam tape.

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